



Dart Aerospace Ltd.
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D205-633-011
Job Sheet 184789



Part No: D205-633-011

Job Qty: 2 ea

Part Name: Heli-Access-Step™ - High Gear, Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/17/18

Job Tracking No:

Due Date: 11/23/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEET 17 IPP Rev:F 02.07.11 Reformat; Removed D3010 RF

Ship Via:

6329

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	11/23/18	11/23/18	0.00	0.00	Start Up Stores/Pkg-1	6 AS	NOV 07 2018
110	Packaging	2 pcs	11/23/18	11/23/18	0.00	0.00	Packaging1-2	DAS 3-896	NOV 07 2018
120	QC	2 pcs	11/23/18	11/23/18	0.00	0.00	QC4	69 DAS 3-89	NOV 07 2018
130	Packaging	2 pcs	11/23/18	11/23/18	0.00	0.00	Packaging3-1	9-89 69	NOV 07 2018
135	DC	2 pcs	11/23/18	11/23/18	0.00	0.00	DC	9-89	NOV 07 2018
140	QC21-FG	2 Ea	11/23/18	11/23/18	0.00	0.00	QC21	9-89	NOV 07 2018

Part Op 130 - Identify and pack for shipping as per PPP D205-633-011 Location: FG082
Descriptions: 135 - Photocopy bluefile & type labels per PPP205-633-011 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	2 Ea (1 ea)	90-Start up Operation	5114871
AN4-5A	Bolt	4 Ea (2 ea)	90-Start up Operation	5089315
AN4-6A	Bolt	4 Ea (2 ea)	90-Start up Operation	5053945
AN4-7A	Bolt	4 Ea (2 ea)	90-Start up Operation	5058320
AN5-14A	Bolt	2 Ea (1 ea)	90-Start up Operation	5056344
AN5-6A	Bolt	2 Ea (1 ea)	90-Start up Operation	5103351
D2021-101	Eyebolt	2 Ea (1 ea)	90-Start up Operation	5091964X1 5043119X1
D2022-101	Spacer	4 Ea (2 ea)	90-Start up Operation	5106652
D2022-103	Spacer	4 Ea (2 ea)	90-Start up Operation	5109846
D2562-001	Strut 19.68"	2 Ea (1 ea)	90-Start up Operation	5112248
D2565-101	Strut	2 Ea (1 ea)	90-Start up Operation	5111085
D2565-103	Strut	2 Ea (1 ea)	90-Start up Operation	511101
D2565-105	Strut	2 Ea (1 ea)	90-Start up Operation	511118
D2565-107	Strut	2 Ea (1 ea)	90-Start up Operation	511123X1 5111360
D2565-109	Strut	2 Ea (1 ea)	90-Start up Operation	5111237
D2565-111	Strut	2 Ea (1 ea)	90-Start up Operation	5111297
MS21042L4	Nut	16 Ea (8 ea)	90-Start up Operation	5094597
MS21042L5	Nut	4 Ea (2 ea)	90-Start up Operation	5093892
NAS1149D0463J	Washer	30 Ea (15 ea)	90-Start up Operation	5092180
NAS1149D0563J	Washer	8 Ea (4 ea)	90-Start up Operation	5050053
D2563	Step Weldment Assembly	2 Ea (1 ea)	110-Packaging	5120202



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Container No: S125607



Part: D205-633-011

Job No: 184789

Serial No/Batch: S125607

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-57 Issue 5 Date: FAA STC SR005921

Job No: 184789
Part: D205-633-011
Serial No/Batch: S125607
Revision: 001
Inspector: [Signature]
Exp Date: 01/01/2011
Instructions: TC STC SH96-57 Issue 5 Date: FAA STC SR005921

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	2	1,119	0
	AN4-5A	4	184	0
	AN4-6A	4	938	0
	AN4-7A	4	200	0
	AN5-14A	2	53	0
	AN5-6A	2	90	0
	D2021-101	2	20	0
	D2022-101	4	7	0
	D2022-103	4	9	0
	D2562-001	2	9	0
	D2565-101	2	9	0
	D2565-103	2	9	0
	D2565-105	2	9	0
	D2565-107	2	11	0
	D2565-109	2	10	0
	D2565-111	2	10	0
	MS21042L4	16	3,055	0
	MS21042L5	4	479	0
	NAS1149D0463J	30	3,947	0
	NAS1149D0563J	8	1,440	0
	D2563	2	2	0
110-Packaging				
Part Specifications				
Specifications could not be found.				

Plex 11/7/18 10:30 AM dart.quirion.sonia

Change Record

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Part Number: D205-633-011/-017

Description: HELI-ACCESS STEP, HIGH GEAR / STANDARD LOW GEAR

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